

Environmental Stewardship



Environmental mission ...

At Phillips Brothers we employ a four step approach to being good stewards of our environment. We continue to make concerted efforts to control and minimize our air emissions, conserve natural resources, recycle, and reduce general waste. It is our obligation to steadily practice and refine these efforts as a member of the global community.

CLEAN AIR

We utilize a regenerative thermal oxidizer (RTO) that eliminates volatile organic compounds (VOCs). This process removes 99.8% of all VOCs from the air emissions we generate. We have met or exceeded local and state air emission requirements since our inception.

CONSERVATION

Our RTO unit is self sufficient, thereby, greatly reducing our need for natural gas to provide power. We educate and provide guidance in regards to paper procurement. We have a preventative maintenance program for all of our equipment to assure it is running at optimal efficiency. We use soy-based inks for our primary colors. We completed chain of custody certification with Bureau Veritas Certification NA, Inc. to FSC - Chain of Custody* Standards in February 2010.

RECYCLING

We recycle our waste paper through our on-site recycling operation. All of our aluminum plates, aluminum cans, plastic bottles, and toner cartridges are recycled. In addition, the corrugated materials we use for packaging contain 40% recycled material. Our used oil is collected by Safety Kleen and recycled for reuse.

WASTE REDUCTION

Safety Kleen recovers all of our solvents and waste ink to dispose properly and safely. We utilize soft proofing technology to reduce our consumption of paper and energy, and thereby removing the need of overnight carrier deliveries.

*Chain-of-custody

Chain-of-custody (CoC) is the process of tracking certified wood fiber from the forest to the mill, from the merchant to the printer. It ensures the integrity of the supply chain, so customers can trust that the paper they print on came from responsibly managed forestlands.



The mark of responsible forestry
Cert no. BV-COC-141886
www.fsc.org
© 1996 Forest Stewardship Council



Phillips Brothers Printers
A **Mignone** Communications, Inc. Company

2309 West White Oaks Dr. Suite E • Springfield, IL 62704 • 800-637-9327